

# Synthetic Resin and Polymer

**Polyamine hardener**(100%) - **Code: 1 9 2 0 7** 

## Description

Zhav polyamine epoxy hardener with code 19207 is an adduct polyamine hardener. This hardener is completely transparent and colorless, with suitable viscosity and can be used in all epoxy coatings as a second component and hardener.

#### **Application**

Zhav polyamine epoxy hardener with code 19207 is used to harden and cure epoxy paints, coatings and varnishes. This hardener with excellent quality and excellent gloss and strong leveling along with very good corrosion resistance is a very suitable option for two-component epoxy-polyamine systems. One of its main applications is to use in epoxy coating and flooring for middle layers. And especially the procedure. Also, this hardener can be used for solvent-free systems of epoxy paints. Its other uses are in epoxy-based adhesives and building materials. Polyamine Hardener can also be used in sanitary systems due to the absence of toxic compounds and excellent corrosion resistance.

## **Specifications**

| Property               | Value               | Units   | Method |
|------------------------|---------------------|---------|--------|
|                        |                     |         | ISO    |
| Non-volaties           | 100                 | %       | 3251   |
| Viscosity (23°c , 50s) | 500-700             | cPa.s   | 3219   |
| Color Gardner          | <1                  | Gardner |        |
| Appearance             | Clear and Colorless |         |        |

#### **Applied technical specifications**

| Test                                 | Data    | Unit    | Method    |
|--------------------------------------|---------|---------|-----------|
| density                              | 1.04    | g/cm³   | DIN 53217 |
| Technical hydrogen equivalent weight | 102-106 | Wt.%    |           |
| Gel time (Epoxy with 190 EEW)        | 30-35   | Minutes |           |
| Mix rate with Epoxy with 180-190 EEW | 55-58   | %       |           |

## Solubility

| Solvent        | Result   | Percent |  |
|----------------|----------|---------|--|
| Xylene         | Complete | 100%    |  |
| Toluene        | Complete | 100%    |  |
| Acetone        | Complete | 100%    |  |
| Butyl Glycol   | Complete | 100%    |  |
| Normal Butanol | Complete | 100%    |  |

## **Storage**

12 Months at storage temperature below 30 °c in dry place